

# **LAMPIRAN 2**

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## **Data Cacat Tahun 2005**

Lampiran 2.1  
Data Cacat Pemeriksaan I-1 Bulan Oktober 2005

Tanggal	Cacat			Yg Diperiksa (pcs)
	A	B	C	
1-Oct-05	0	0	0	0
2-Oct-05	0	0	0	0
3-Oct-05	100	35	20	2400
4-Oct-05	52	36	36	2400
5-Oct-05	46	31	38	2400
6-Oct-05	24	35	40	2400
7-Oct-05	36	36	52	2400
8-Oct-05	0	0	0	0
9-Oct-05	0	0	0	0
10-Oct-05	123	25	22	2400
11-Oct-05	142	27	26	2400
12-Oct-05	100	29	25	2400
13-Oct-05	36	28	32	2400
14-Oct-05	45	35	33	2400
15-Oct-05	0	0	0	0
16-Oct-05	0	0	0	0
17-Oct-05	125	31	34	2400
18-Oct-05	200	30	35	2400
19-Oct-05	150	36	25	2400
20-Oct-05	140	37	36	2400
21-Oct-05	122	38	34	2400
22-Oct-05	0	0	0	0
23-Oct-05	0	0	0	0
24-Oct-05	122	36	23	2400
25-Oct-05	124	37	25	2400
26-Oct-05	88	38	36	2400
27-Oct-05	210	38	23	2400
28-Oct-05	200	39	15	2400
29-Oct-05	0	0	0	0
30-Oct-05	0	0	0	0
31-Oct-05	205	70	32	2400
Total	2390	747	642	50400
% Cacat	4.74%	1.48%	1.27%	

Keterangan:

A= Batang Patah, B= Batang Tidak Rapih, C= Batang Kasar

Lampiran 2.2  
Data Cacat Pemeriksaan I-1 Bulan November 2005

Tanggal	Cacat			Yg Diperiksa (pcs)
	A	B	C	
1-Nov-05	120	36	36	2400
2-Nov-05	0	0	0	0
3-Nov-05	0	0	0	0
4-Nov-05	0	0	0	0
5-Nov-05	0	0	0	0
6-Nov-05	0	0	0	0
7-Nov-05	0	0	0	0
8-Nov-05	0	0	0	0
9-Nov-05	112	23	39	2400
10-Nov-05	122	21	12	2400
11-Nov-05	115	26	32	2400
12-Nov-05	0	0	0	0
13-Nov-05	0	0	0	0
14-Nov-05	121	14	12	2400
15-Nov-05	124	24	25	2400
16-Nov-05	125	27	32	2400
17-Nov-05	132	23	20	2400
18-Nov-05	131	24	23	2400
19-Nov-05	0	0	0	0
20-Nov-05	0	0	0	0
21-Nov-05	121	23	12	2400
22-Nov-05	123	14	25	2400
23-Nov-05	121	25	10	2400
24-Nov-05	100	21	28	2400
25-Nov-05	143	14	31	2400
26-Nov-05	0	0	0	0
27-Nov-05	0	0	0	0
28-Nov-05	103	18	29	2400
29-Nov-05	102	23	24	2400
30-Nov-05	100	17	21	2400
Total	2015	373	411	40800
% Cacat	4.94%	0.91%	1.01%	

Keterangan:

A= Batang Patah, B= Batang Tidak Rapih, C= Batang Kasar

Lampiran 2.3  
Data Cacat Pemeriksaan I-1 Bulan Desember 2005

Tanggal	Cacat			Yg Diperiksa (pcs)
	A	B	C	
1-Dec-05	120	35	22	2400
2-Dec-05	98	36	23	2400
3-Dec-05	0	0	0	0
4-Dec-05	0	0	0	0
5-Dec-05	123	26	9	2400
6-Dec-05	58	25	30	2400
7-Dec-05	69	24	15	2400
8-Dec-05	100	22	36	2400
9-Dec-05	78	36	22	2400
10-Dec-05	0	0	0	0
11-Dec-05	0	0	0	0
12-Dec-05	89	24	36	2400
13-Dec-05	63	24	32	2400
14-Dec-05	57	26	14	2400
15-Dec-05	68	27	36	2400
16-Dec-05	36	28	17	2400
17-Dec-05	0	0	0	0
18-Dec-05	0	0	0	0
19-Dec-05	98	29	36	2400
20-Dec-05	122	24	20	2400
21-Dec-05	126	21	36	2400
22-Dec-05	85	23	28	2400
23-Dec-05	76	23	33	2400
24-Dec-05	0	0	0	0
25-Dec-05	0	0	0	0
26-Dec-05	36	24	15	2400
27-Dec-05	85	23	19	2400
28-Dec-05	32	24	33	2400
29-Dec-05	65	27	20	2400
30-Dec-05	63	26	21	2400
31-Dec-05	36	27	11	2400
Total	1783	604	564	55200
% Cacat	4.37%	1.48%	1.38%	

Keterangan:

A= Batang Patah, B= Batang Tidak Rapih, C= Batang Kasar

Lampiran 2.4  
Data Pemeriksaan I-2 Bulan Oktober 2005

Tanggal	Cacat		Yg Diperiksa (pcs)
	D	E	
1-Oct-05	0	0	0
2-Oct-05	0	0	0
3-Oct-05	10	5	2400
4-Oct-05	12	6	2400
5-Oct-05	8	8	2400
6-Oct-05	6	11	2400
7-Oct-05	5	16	2400
8-Oct-05	0	0	0
9-Oct-05	0	0	0
10-Oct-05	8	5	2400
11-Oct-05	12	6	2400
12-Oct-05	16	10	2400
13-Oct-05	21	13	2400
14-Oct-05	15	14	2400
15-Oct-05	0	0	0
16-Oct-05	0	0	0
17-Oct-05	9	6	2400
18-Oct-05	8	9	2400
19-Oct-05	7	10	2400
20-Oct-05	20	8	2400
21-Oct-05	16	6	2400
22-Oct-05	0	0	0
23-Oct-05	0	0	0
24-Oct-05	13	7	2400
25-Oct-05	16	6	2400
26-Oct-05	17	7	2400
27-Oct-05	20	9	2400
28-Oct-05	16	6	2400
29-Oct-05	0	0	0
30-Oct-05	0	0	0
31-Oct-05	205	35	2400
Total	460	203	50400
% Cacat	0.91%	0.40%	

Keterangan:

D = Inner Penyok, E = Lem Inner tidak rata

Lampiran 2.5  
Data Pemeriksaan I-2 Bulan November 2005

Tanggal	Cacat		Yg Diperiksa (pcs)
	D	E	
1-Nov-05	2	3	2400
2-Nov-05	0	0	0
3-Nov-05	0	0	0
4-Nov-05	0	0	0
5-Nov-05	0	0	0
6-Nov-05	0	0	0
7-Nov-05	0	0	0
8-Nov-05	0	0	0
9-Nov-05	5	5	2400
10-Nov-05	6	3	2400
11-Nov-05	8	7	2400
12-Nov-05	0	0	0
13-Nov-05	0	0	0
14-Nov-05	5	8	2400
15-Nov-05	6	5	2400
16-Nov-05	9	6	2400
17-Nov-05	10	7	2400
18-Nov-05	11	2	2400
19-Nov-05	0	0	0
20-Nov-05	0	0	0
21-Nov-05	12	12	2400
22-Nov-05	17	16	2400
23-Nov-05	6	2	2400
24-Nov-05	19	3	2400
25-Nov-05	21	5	2400
26-Nov-05	0	0	0
27-Nov-05	0	0	0
28-Nov-05	13	8	2400
29-Nov-05	15	16	2400
30-Nov-05	16	14	2400
Total	179	119	40800
% Cacat	0.36%	0.24%	

Keterangan:

D = Inner Penyok, E = Lem Inner tidak rata

Lampiran 2.6  
Data Pemeriksaan I-2 Bulan Desember 2005

Tanggal	Cacat		Yg Diperiksa (pcs)
	D	E	
1-Dec-05	5	6	2400
2-Dec-05	6	7	2400
3-Dec-05	0	0	0
4-Dec-05	0	0	0
5-Dec-05	7	3	2400
6-Dec-05	2	7	2400
7-Dec-05	6	9	2400
8-Dec-05	4	6	2400
9-Dec-05	9	5	2400
10-Dec-05	0	0	0
11-Dec-05	0	0	0
12-Dec-05	6	7	2400
13-Dec-05	8	9	2400
14-Dec-05	9	9	2400
15-Dec-05	7	7	2400
16-Dec-05	6	6	2400
17-Dec-05	0	0	0
18-Dec-05	0	0	0
19-Dec-05	10	4	2400
20-Dec-05	11	6	2400
21-Dec-05	16	6	2400
22-Dec-05	18	12	2400
23-Dec-05	19	14	2400
24-Dec-05	0	0	0
25-Dec-05	0	0	0
26-Dec-05	6	13	2400
27-Dec-05	8	13	2400
28-Dec-05	9	14	2400
29-Dec-05	11	16	2400
30-Dec-05	12	20	2400
31-Dec-05	16	22	2400
Total	200	208	55200
% Cacat	0.40%	0.41%	

Keterangan:

D = Inner Penyok, E = Lem Inner tidak rata

Lampiran 2.7  
Data Pemeriksaan I-3 Bulan Oktober 2005

Tanggal	Cacat			Yg Diperiksa (pcs)
	F	G	H	
1-Oct-05	0	0	0	0
2-Oct-05	0	0	0	0
3-Oct-05	9	8	9	2400
4-Oct-05	6	9	15	2400
5-Oct-05	4	6	13	2400
6-Oct-05	6	3	14	2400
7-Oct-05	20	5	15	2400
8-Oct-05	0	0	0	0
9-Oct-05	0	0	0	0
10-Oct-05	3	6	5	2400
11-Oct-05	6	6	6	2400
12-Oct-05	8	4	8	2400
13-Oct-05	15	3	9	2400
14-Oct-05	21	2	11	2400
15-Oct-05	0	0	0	0
16-Oct-05	0	0	0	0
17-Oct-05	19	8	16	2400
18-Oct-05	14	9	15	2400
19-Oct-05	15	11	12	2400
20-Oct-05	10	13	14	2400
21-Oct-05	8	16	16	2400
22-Oct-05	0	0	0	0
23-Oct-05	0	0	0	0
24-Oct-05	8	18	15	2400
25-Oct-05	3	19	13	2400
26-Oct-05	6	14	16	2400
27-Oct-05	6	13	17	2400
28-Oct-05	6	11	19	2400
29-Oct-05	0	0	0	0
30-Oct-05	0	0	0	0
31-Oct-05	32	15	15	2400
Total	225	199	273	50400
% Cacat	0.45%	0.39%	0.54%	

Keterangan:

F =Outer Penyok, G= Lem outer tidak rata, H = gambar print tidak jelas



Lampiran 2.8  
Data Pemeriksaan I-3 Bulan November 2005

Tanggal	Cacat			Yg Diperiksa (pcs)
	F	G	H	
1-Nov-05	6	7	6	2400
2-Nov-05	0	0	0	0
3-Nov-05	0	0	0	0
4-Nov-05	0	0	0	0
5-Nov-05	0	0	0	0
6-Nov-05	0	0	0	0
7-Nov-05	0	0	0	0
8-Nov-05	0	0	0	0
9-Nov-05	2	5	6	2400
10-Nov-05	6	9	8	2400
11-Nov-05	6	8	9	2400
12-Nov-05	0	0	0	0
13-Nov-05	0	0	0	0
14-Nov-05	9	8	8	2400
15-Nov-05	12	6	2	2400
16-Nov-05	15	9	6	2400
17-Nov-05	20	11	8	2400
18-Nov-05	15	13	11	2400
19-Nov-05	0	0	0	0
20-Nov-05	0	0	0	0
21-Nov-05	9	12	16	2400
22-Nov-05	7	16	8	2400
23-Nov-05	6	12	9	2400
24-Nov-05	11	14	11	2400
25-Nov-05	12	12	8	2400
26-Nov-05	0	0	0	0
27-Nov-05	0	0	0	0
28-Nov-05	8	6	8	2400
29-Nov-05	8	7	7	2400
30-Nov-05	9	8	8	2400
Total	155	156	133	40800
% Cacat	0.31%	0.31%	0.26%	

Keterangan:

F =Outer Penyok, G= Lem outer tidak rata, H = gambar print tidak jelas

Lampiran 2.9  
Data Pemeriksaan I-3 Bulan Desember 2005

Tanggal	Cacat			Yg Diperiksa (pcs)
	F	G	H	
1-Dec-05	6	6	5	2400
2-Dec-05	6	6	6	2400
3-Dec-05	0	0	0	0
4-Dec-05	0	0	0	0
5-Dec-05	9	6	2	2400
6-Dec-05	4	12	8	2400
7-Dec-05	6	14	5	2400
8-Dec-05	4	16	6	2400
9-Dec-05	6	15	10	2400
10-Dec-05	0	0	0	0
11-Dec-05	0	0	0	0
12-Dec-05	16	10	16	2400
13-Dec-05	17	8	18	2400
14-Dec-05	19	9	6	2400
15-Dec-05	21	4	8	2400
16-Dec-05	6	3	5	2400
17-Dec-05	0	0	0	0
18-Dec-05	0	0	0	0
19-Dec-05	12	18	6	2400
20-Dec-05	14	19	8	2400
21-Dec-05	16	20	9	2400
22-Dec-05	11	22	5	2400
23-Dec-05	13	23	7	2400
24-Dec-05	0	0	0	0
25-Dec-05	0	0	0	0
26-Dec-05	18	16	6	2400
27-Dec-05	19	11	6	2400
28-Dec-05	13	10	7	2400
29-Dec-05	14	13	8	2400
30-Dec-05	16	15	9	2400
31-Dec-05	16	14	8	2400
Total	270	278	163	55200
% Cacat	0.54%	0.55%	0.32%	

Keterangan:

F =Outer Penyok, G= Lem outer tidak rata, H = gambar print tidak jelas

Lampiran 2.10  
Data Pemeriksaan I-4 Bulan Oktober 2005

Tanggal	Cacat		Yg Diperiksa (pcs)
	I	J	
1-Oct-05	0	0	0
2-Oct-05	0	0	0
3-Oct-05	65	64	2400
4-Oct-05	67	85	2400
5-Oct-05	61	85	2400
6-Oct-05	66	34	2400
7-Oct-05	62	31	2400
8-Oct-05	0	0	0
9-Oct-05	0	0	0
10-Oct-05	63	45	2400
11-Oct-05	62	42	2400
12-Oct-05	54	44	2400
13-Oct-05	57	41	2400
14-Oct-05	52	43	2400
15-Oct-05	0	0	0
16-Oct-05	0	0	0
17-Oct-05	35	32	2400
18-Oct-05	34	31	2400
19-Oct-05	54	85	2400
20-Oct-05	46	70	2400
21-Oct-05	37	62	2400
22-Oct-05	0	0	0
23-Oct-05	0	0	0
24-Oct-05	34	63	2400
25-Oct-05	46	62	2400
26-Oct-05	54	64	2400
27-Oct-05	57	67	2400
28-Oct-05	60	68	2400
29-Oct-05	0	0	0
30-Oct-05	0	0	0
31-Oct-05	70	63	2400
Total	1136	1181	50400
% Cacat	2.25%	2.34%	

Keterangan:

I = Pentul Retak, J= Bentuk Pentul tidak rapih

Lampiran 2.11  
Data Pemeriksaan I-4 Bulan November 2005

Tanggal	Cacat		Yg Diperiksa (pcs)
	I	J	
1-Nov-05	40	35	2400
2-Nov-05	0	0	0
3-Nov-05	0	0	0
4-Nov-05	0	0	0
5-Nov-05	0	0	0
6-Nov-05	0	0	0
7-Nov-05	0	0	0
8-Nov-05	0	0	0
9-Nov-05	64	40	2400
10-Nov-05	85	45	2400
11-Nov-05	86	46	2400
12-Nov-05	0	0	0
13-Nov-05	0	0	0
14-Nov-05	67	55	2400
15-Nov-05	68	64	2400
16-Nov-05	88	37	2400
17-Nov-05	72	38	2400
18-Nov-05	78	50	2400
19-Nov-05	0	0	0
20-Nov-05	0	0	0
21-Nov-05	56	34	2400
22-Nov-05	76	54	2400
23-Nov-05	78	63	2400
24-Nov-05	80	46	2400
25-Nov-05	30	37	2400
26-Nov-05	0	0	0
27-Nov-05	0	0	0
28-Nov-05	32	38	2400
29-Nov-05	24	34	2400
30-Nov-05	37	38	2400
Total	1061	754	40800
% Cacat	2.60%	1.85%	

Keterangan:

I = Pentul Retak, J= Bentuk Pentul tidak rapih

Lampiran 2.12  
Data Pemeriksaan I-4 Bulan Desember 2005

Tanggal	Cacat		Yg Diperiksa (pcs)
	I	J	
1-Dec-05	35	43	2400
2-Dec-05	64	35	2400
3-Dec-05	0	0	0
4-Dec-05	0	0	0
5-Dec-05	63	37	2400
6-Dec-05	53	38	2400
7-Dec-05	85	34	2400
8-Dec-05	86	36	2400
9-Dec-05	63	37	2400
10-Dec-05	0	0	0
11-Dec-05	0	0	0
12-Dec-05	73	36	2400
13-Dec-05	63	46	2400
14-Dec-05	74	47	2400
15-Dec-05	64	48	2400
16-Dec-05	66	44	2400
17-Dec-05	0	0	0
18-Dec-05	0	0	0
19-Dec-05	63	18	2400
20-Dec-05	67	19	2400
21-Dec-05	68	46	2400
22-Dec-05	61	17	2400
23-Dec-05	64	18	2400
24-Dec-05	0	0	0
25-Dec-05	0	0	0
26-Dec-05	67	19	2400
27-Dec-05	72	14	2400
28-Dec-05	72	16	2400
29-Dec-05	73	18	2400
30-Dec-05	65	16	2400
31-Dec-05	64	16	2400
Total	1525	698	55200
% Cacat	2.76%	1.26%	

Keterangan:

I = Pentul Retak, J= Bentuk Pentul tidak rapih

Lampiran 2.13  
Data Pemeriksaan I-5 Bulan Oktober 2005

Tanggal	Cacat	Yg Diperiksa (pcs)
	K	
1-Oct-05	0	0
2-Oct-05	0	0
3-Oct-05	20	2400
4-Oct-05	32	2400
5-Oct-05	20	2400
6-Oct-05	36	2400
7-Oct-05	34	2400
8-Oct-05	0	0
9-Oct-05	0	0
10-Oct-05	37	2400
11-Oct-05	38	2400
12-Oct-05	36	2400
13-Oct-05	30	2400
14-Oct-05	22	2400
15-Oct-05	0	0
16-Oct-05	0	0
17-Oct-05	25	2400
18-Oct-05	26	2400
19-Oct-05	27	2400
20-Oct-05	28	2400
21-Oct-05	26	2400
22-Oct-05	0	0
23-Oct-05	0	0
24-Oct-05	22	2400
25-Oct-05	21	2400
26-Oct-05	23	2400
27-Oct-05	24	2400
28-Oct-05	29	2400
29-Oct-05	0	0
30-Oct-05	0	0
31-Oct-05	26	2400
Total	582	50400
% Cacat	1.15%	

Keterangan:

K = Lapisan tidak rapih

Lampiran 2.14  
Data Pemeriksaan I-5 Bulan November 2005

Tanggal	Cacat	Yg Diperiksa
	K	(pcs)
1-Nov-05	31	2400
2-Nov-05	0	0
3-Nov-05	0	0
4-Nov-05	0	0
5-Nov-05	0	0
6-Nov-05	0	0
7-Nov-05	0	0
8-Nov-05	0	0
9-Nov-05	34	2400
10-Nov-05	36	2400
11-Nov-05	37	2400
12-Nov-05	0	0
13-Nov-05	0	0
14-Nov-05	38	2400
15-Nov-05	39	2400
16-Nov-05	31	2400
17-Nov-05	34	2400
18-Nov-05	36	2400
19-Nov-05	0	0
20-Nov-05	0	0
21-Nov-05	33	2400
22-Nov-05	36	2400
23-Nov-05	37	2400
24-Nov-05	38	2400
25-Nov-05	31	2400
26-Nov-05	0	0
27-Nov-05	0	0
28-Nov-05	35	2400
29-Nov-05	36	2400
30-Nov-05	37	2400
Total	599	40800
% Cacat	1.47%	

Keterangan:

K = Lapisan tidak rapih

Lampiran 2.15  
Data Pemeriksaan I-5 Bulan Desember 2005

Tanggal	Cacat	Yg Diperiksa
	K	(pcs)
1-Dec-05	31	2400
2-Dec-05	32	2400
3-Dec-05	0	0
4-Dec-05	0	0
5-Dec-05	33	2400
6-Dec-05	31	2400
7-Dec-05	38	2400
8-Dec-05	35	2400
9-Dec-05	31	2400
10-Dec-05	0	0
11-Dec-05	0	0
12-Dec-05	26	2400
13-Dec-05	26	2400
14-Dec-05	27	2400
15-Dec-05	22	2400
16-Dec-05	20	2400
17-Dec-05	0	0
18-Dec-05	0	0
19-Dec-05	26	2400
20-Dec-05	23	2400
21-Dec-05	23	2400
22-Dec-05	28	2400
23-Dec-05	29	2400
24-Dec-05	0	0
25-Dec-05	0	0
26-Dec-05	28	2400
27-Dec-05	29	2400
28-Dec-05	27	2400
29-Dec-05	29	2400
30-Dec-05	28	2400
31-Dec-05	28	2400
Total	650	55200
% Cacat	1.18%	

Keterangan:

K = Lapisan tidak rapih