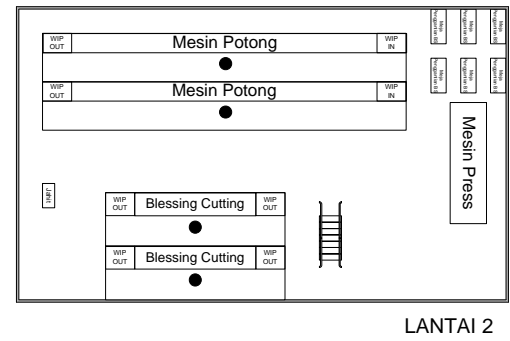
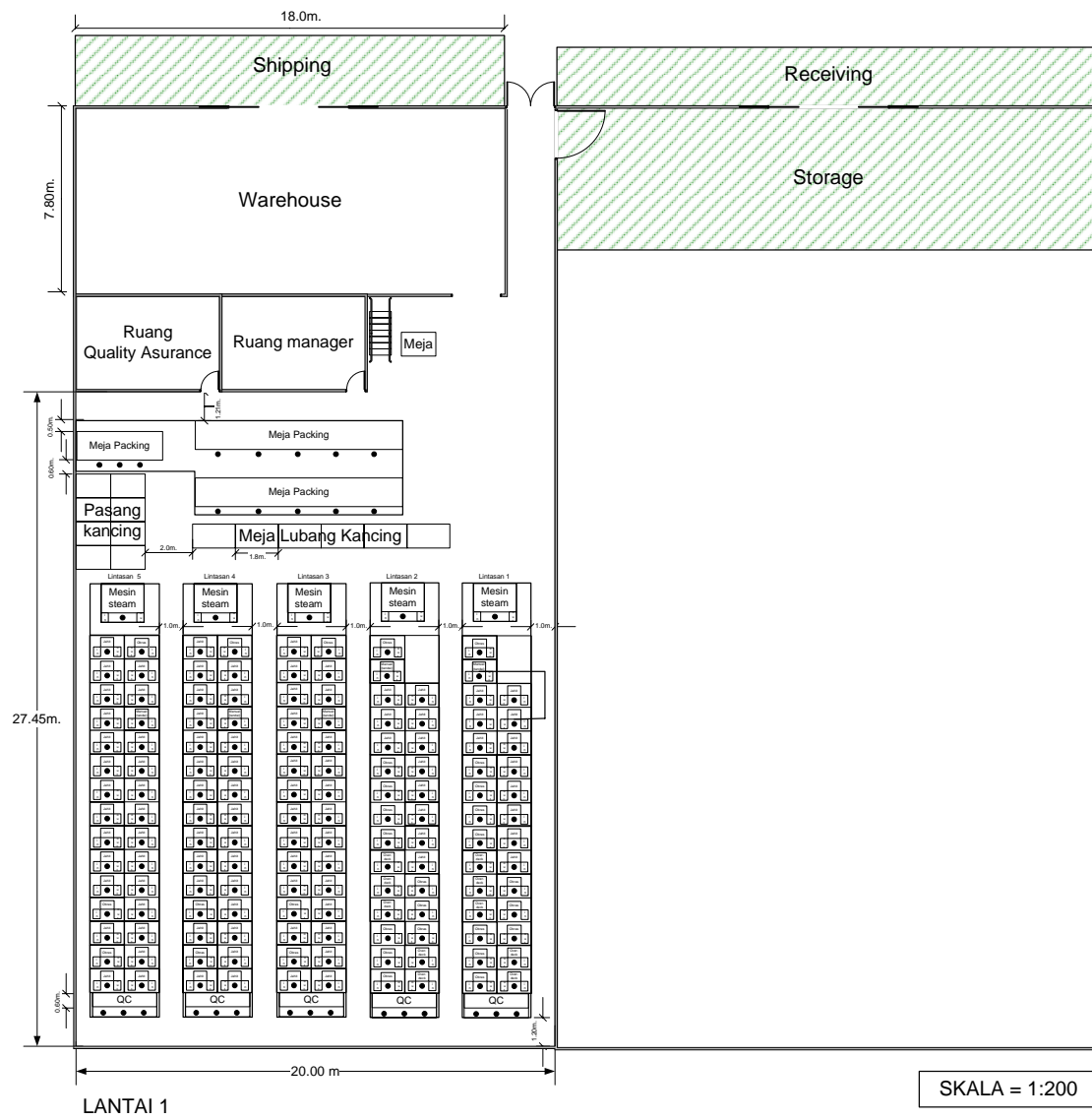


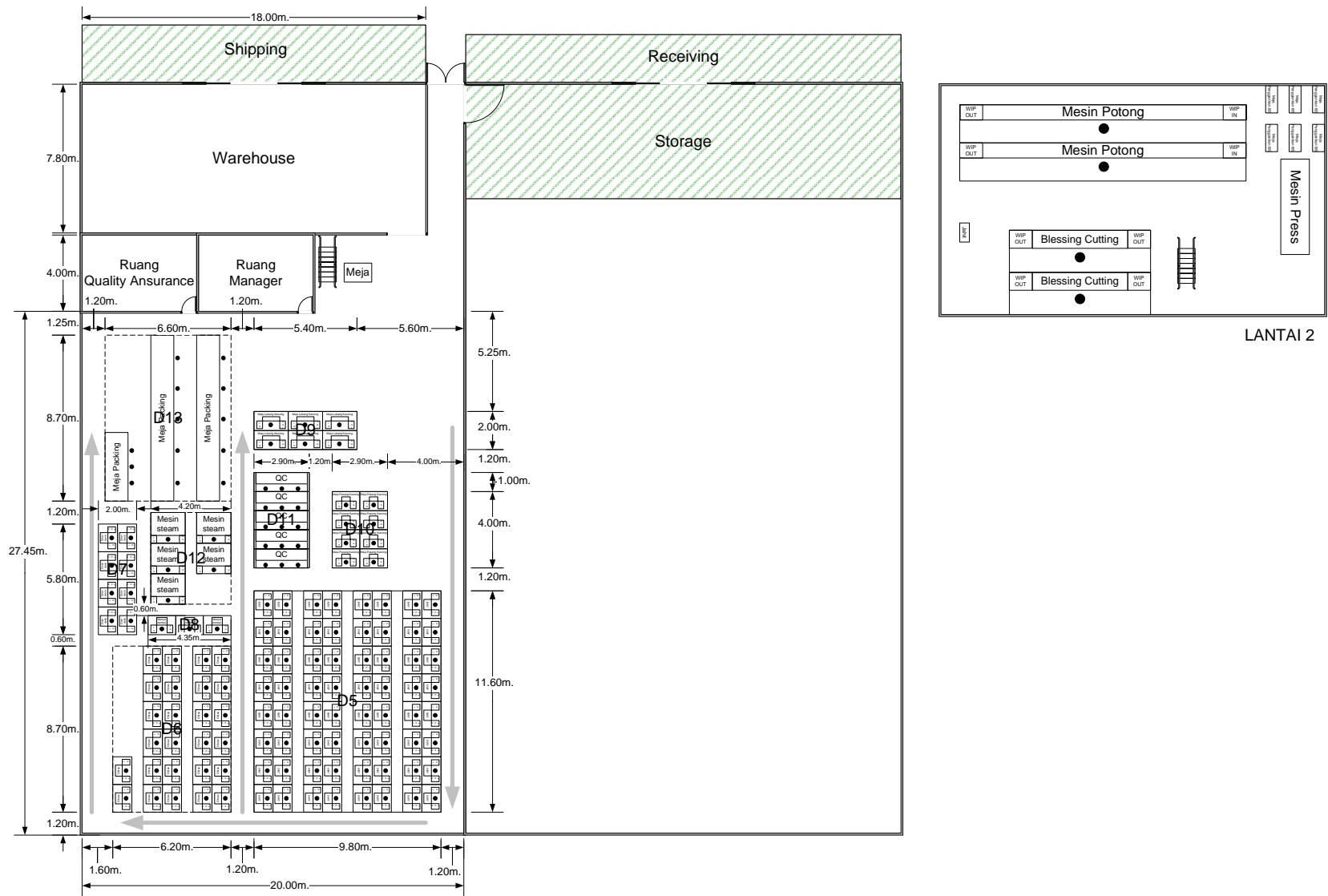
Layout Awal Pabrik



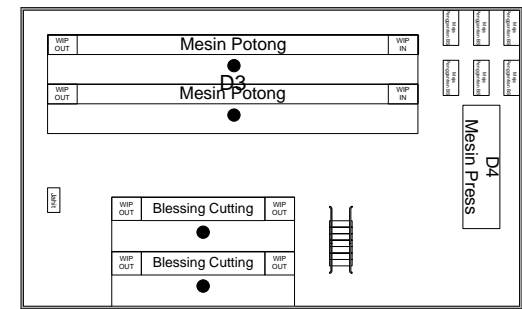
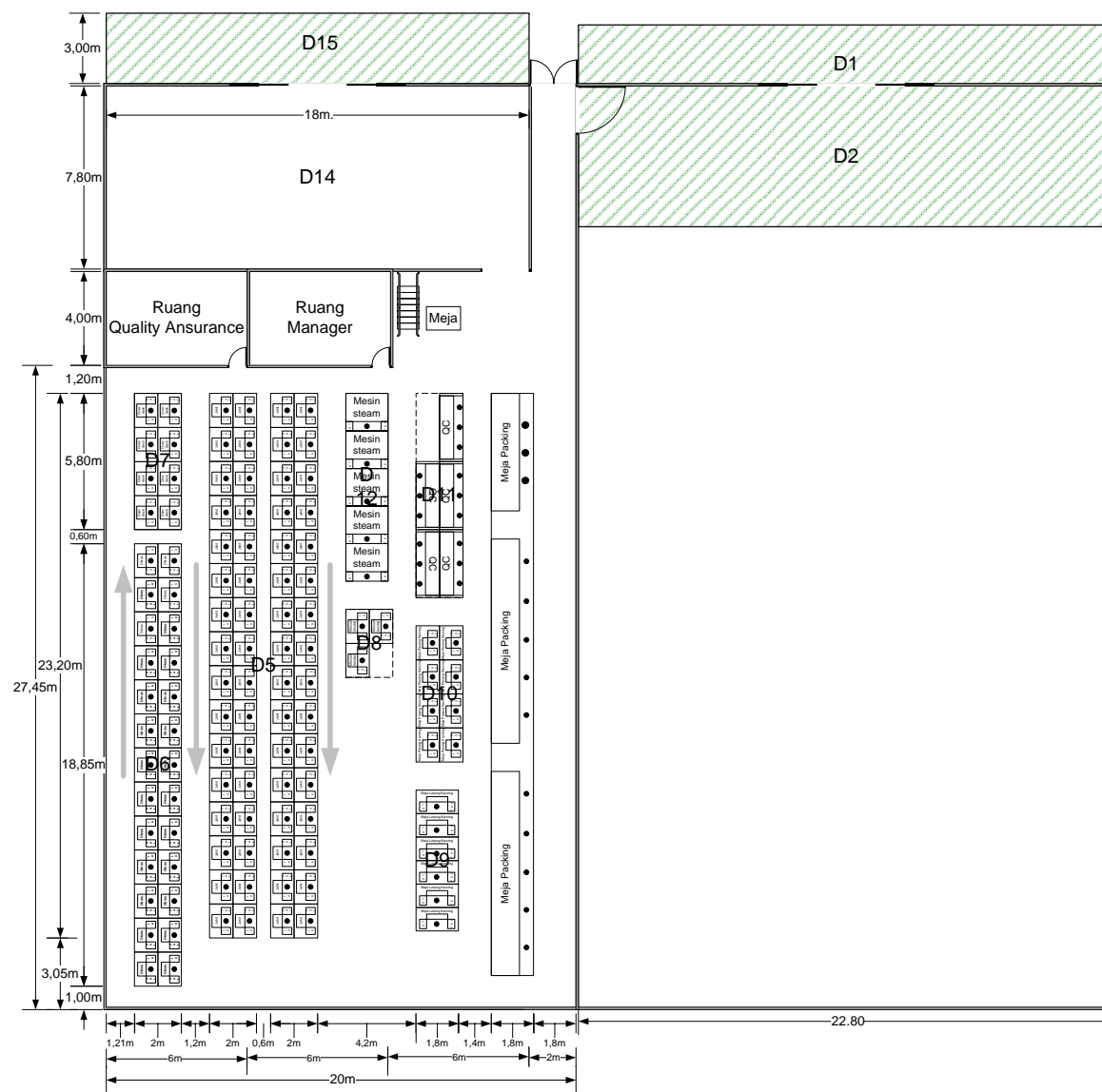
Forecast Result for t-shirt

3/18/2006 Month	Actual Data	Forecast by 13-WMA	Forecast Error	CFE	MAD	MSE	MAPE (%)	Tracking Signal	R-square
1	21231								
2	21456								
3	21241								
4	20145								
5	20516								
6	22154								
7	21458								
8	21894								
9	21684								
10	21465								
11	21546								
12	22214								
13	21954								
14	21642	21627,36	14,64	14,64	14,64	214,23	0,07	1	
15	21457	21653,6	-196,6	-182	105,62	19433,59	0,49	-1,72	0,99
16	21765	21648,9	116,1	-65,87	109,11	17448,77	0,51	-0,6	0,04
17	21678	21688,19	-10,19	-76,05	84,38	13112,52	0,39	-0,9	0,07
18	21249	21709,29	-460,29	-536,3	159,56	52862,5	0,75	-3,36	0,36
19	21234	21652,25	-418,25	-954,6	202,68	73207,87	0,95	-4,71	0,61
20	21346	21585,02	-239,02	-1194	207,87	70911,21	0,97	-5,74	0,76
21	21894	21543,9	350,1	-843,5	225,65	77368,52	1,05	-3,74	0,25
22	22145	21582,3	562,7	-280,8	263,1	103953,7	1,22	-1,07	0,04
23	21765	21656,55	108,45	-172,4	247,63	94734,47	1,15	-0,7	0,03
24	22345	21671,45	673,55	501,19	286,35	127364,8	1,32	1,75	0,04
25		21765,91							
26		21765,91							
27		21765,91							
28		21765,91							
29		21765,91							
30		21765,91							
31		21765,91							
32		21765,91							
33		21765,91							
34		21765,91							
35		21765,91							
36		21765,91							
CFE		501,19							
MAD		286,35							
MSE		127364,8							
MAPE		1,32							
Trk.Signal		1,75							
R-square		0,04							
		m=13							
		W(1)=1,00	W(5)=5,00	W(9)=9,00	W(13)=13,00				
		W(2)=2,00	W(6)=6,00	W(10)=10,00					
		W(3)=3,00	W(7)=7,00	W(11)=11,00					
		W(4)=4,00	W(8)=8,00	W(12)=12,00					

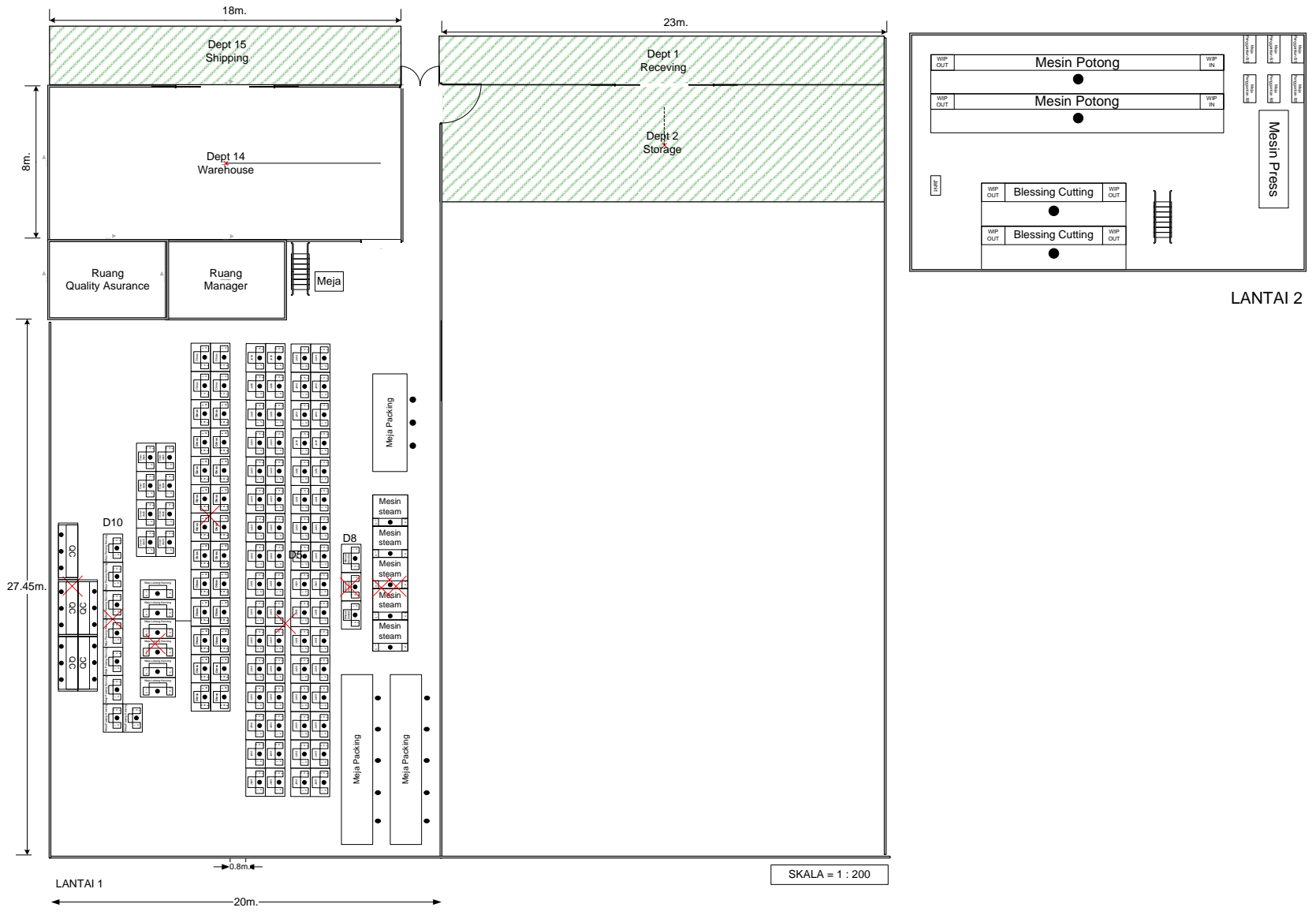
Layout Keseluruhan dengan Menggunakan Metode CORELAP



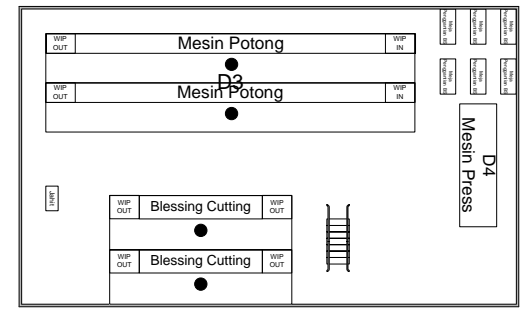
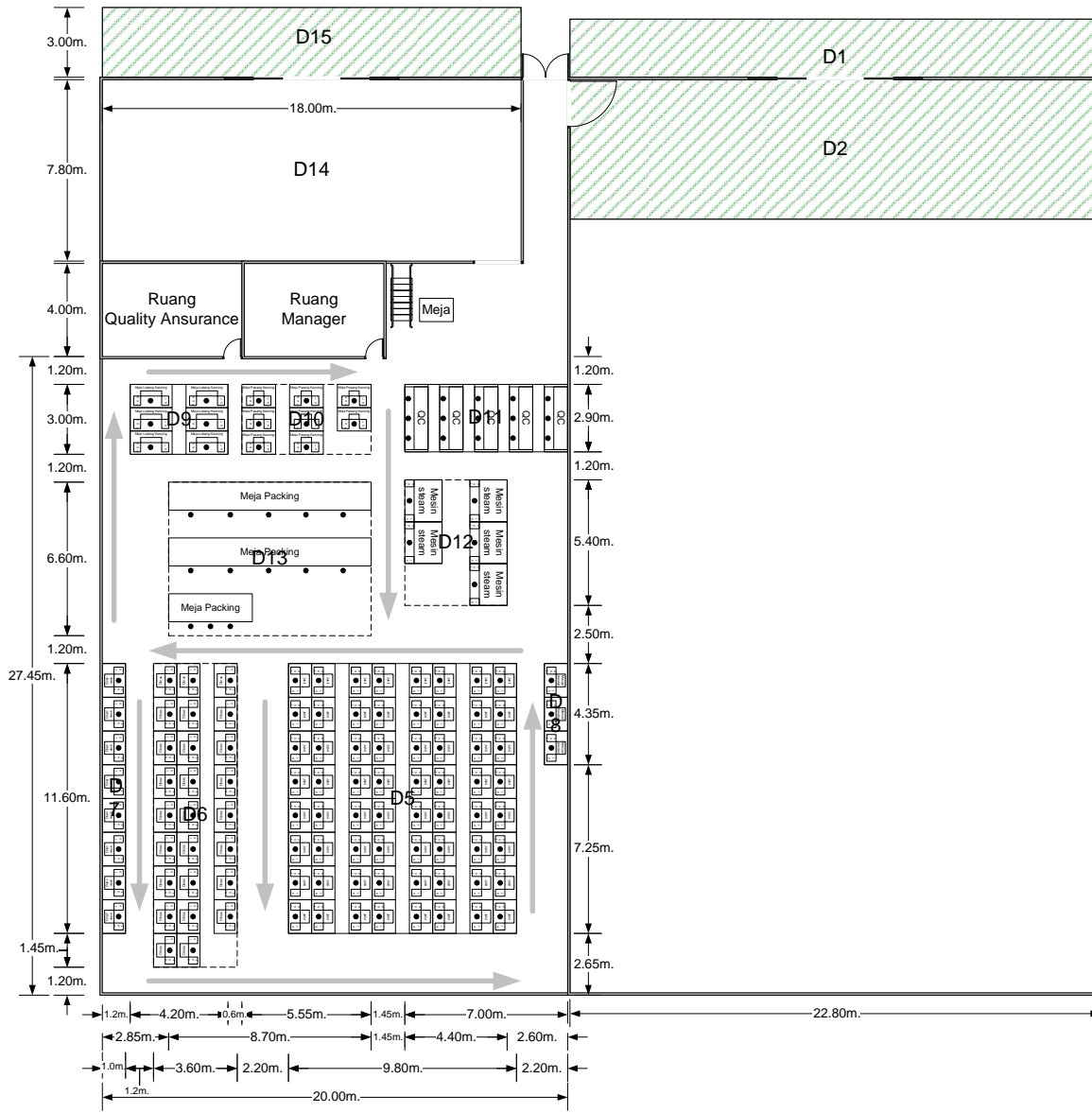
Layout Keseluruhan dengan Menggunakan Metode ALDEP



Layout Keseluruhan dengan Menggunakan Metode PLANET



Layout Keseluruhan dengan Menggunakan Metode BLOCPAN



LANTAI 2