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# SYNTHESIS AND MICROSTRUCTURE ANALYSIS of AI-Mg-Si-Zr GEOPOLYMER BASED NANO-COMPOSITE FOR DENTAL MATERIALS APPLICATION

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#### Abstract.

Science and technology of dental materials development provides variety of dental products that fulfils the needs of aesthetics and physical properties. There are wide ranges of aesthetics dental materials, one of them is dental composite. The use of inorganic ceramic nanoparticle filler on dental composite system has provides many advantages. However it have severals limitations due the use of polymer resins as matrix such as a low mechanical property. To overcome the problem, geoplymer nanocomposite materials of Al-Mg-Si-Zr used to substutute resin polymer. Geoplymer materials have reliable properties such as low density, easily processed, and low cost.

The objective of this study is to synthesis four different types of inorganic ceramic fillers, alumina, magnesia, silica, and zirconia using sol-gel tecnique, with two differents alkali activator concentrations (8 M and 12 M) and then coorporate them with geopolymer as matrix to characterized its microstructure through XRD and SEM to know the phase characterization, crystal structure, and size.

The X-Ray Diffraction and Scanning Electron Microscopes Characterized that, Al-Mg-Si-Zr have been formed with nano sized particles. Microscopic morphology of Mg-Al-Si-Zr nanocomposite with alkali activator concentration 8 M has more porosity than 12 M that lead to better mechanical property.

Keywords: Al-Mg, Si, Zr, geopolymer, nanocomposite, dental materials

#### INTRODUCTION:

Individual or community oral health is the key to achieve a good quality of life. Most of Indonesian people have known oral health educations and get the access to oral health services. But somehow, the optimal health service could only perceived by the middle-high economic group of the community. This happens because inability of dental manufacturer in Indonesia to produce variety dental products with good quality, therefor most of dental material products are still imported from the other country, which results in high cost of dental health services. Dental parctice could not be seperated from the use of various dental materials to suport dental health care and therapy. One of the mostly used dental materials are dental composites. <sup>1,2</sup>

Generally, composites are combination of two or more different materials to get a better property. Dental composite is a restorative resin material that consists of inorganic fillers such as amorphous silica, glass, and crystalline materials that combine with organic matrix resins by the use of coupling agent. Most of dental composite contains synthetic resin matrix to increase binding properties between polymers and fillers. The matrix resins that being used are aliphaticdimethacrylate monomer (bis-GMA), triethylene glycol dimethacrylate (TEGDMA), and urethane dimethacrylate (UDMA). Synthetic resins have a low physical and mechanical property. <sup>3</sup>

Geopolymer is an inorganic polymer material, can be activated by silica-alumunium rich mineral. Geopolymerization occur through complex exotermis process. Geopolymer beginning to be liked and improved because its excellent physical and mechanical properties, compared with synthetic polymer resin. Geopolymeric materials can be used on extremely high temperature condition, it can reach 1000 °C. The firing gas product is not combustible and poisonous. <sup>4,5</sup>

Addition of nano-particle ceramic filler material has been much used in the process of making dental composite material restoration. Ceramic filler material which been used is alumina ( $Al_2O_3$ ) because of its crack propagation resistention and good thermal expansion coefficient. Magnesium Chlorida (MgCl) been used as alumina stabilizer. Silica (SiO<sub>2</sub>) has good strength and esthetic. Zirconia (ZrO<sub>2</sub>) is an inert material and has good fracture

toughnes. All of the four kind ceramic fillers are nano-sized powder blend by optimal proportioning weight percentation then combined with polymer matrix through the use of coupling agent to make nano composite material. Coupling agent is a substance applied at the surface of filler particle to create ahesivity between fillers and matrix. Chitosan is a kind of organic polymer made from sea creatures shells such as crustacea. Chitosan can be used as a coupling agent because its adhesivity to ceramic materials. Chitosan has been widely used as biomaterials.

Nanotecnology has led us to improvement of biomaterials engineering. Nanosixed is the smallest size that can be reach by synthesis method existed untill now. The smaller the particle size, the more filler particles can be inserted to the composite, so the better mechanical property can be reach. One technique that has been choosed to synthesize ceramics nanoparticles is sol-gel technique (precursor) that mainly involved two processes, hydrolysis and condensation. This technique was widely chosen because it is more efficient and cheaper, it only requires some relatively simple instruments compared with other technique. Inorganic ceramic nanoparticles fillers can be synthesized using sol-gel technique. <sup>10</sup>

This study attempts to synthesize nanocomposite base geopolymer alumina-silicamagnesia-zirconia materials for dentistry application and characterized its microstructure.

#### MATERIALS AND METHODS

#### MATERIALS

Materials used in this research are MgCl<sub>2</sub>, Tetraethyl-orthosilicate (TEOS), Al(NO<sub>3</sub>)<sub>3</sub>, ZrCl<sub>4</sub> as precursors, Chitosan as coupling agent, a solvent of demineralization aqua liquid (Aqua DM), crystalline NaOH and waterglass/ sodium silicate (Na<sub>2</sub>SiO<sub>3</sub>).

#### **METHODS**

This study is a pure laboratory experimental research study. Sample used in this study are Mg-Al-Zr-Si nanocomposite bars with different mass fraction and activator alkali with different molarity to see morphological characteristics.

The research prosedure divided into several stages. The first stage is producing NaOH solution, followed by making alkaline activator solutions and 2% Chitosan solution. Mg-Al-Si-Zr prepared bu using sol-gel methods. The last stage is to characterized its microstructure and filler distribution by x-ray diffraction (XRD) and scanning electrone microscope (SEM) analysis to analyze the phase and structure of crystal lattice by using

philips analytical x-ray B.V, diftactometry type PW1710 and the scanning electrone microscopy (SEM) JSM 6510 LV. <sup>11,12</sup>

#### **RESULTS AND DISCUSSION**

The Mg-Al-Si-Zr geopolymer based nanocomposite by firing temperature of 800 °C XRD characterization results shows difractogram as follow (fig. 1).



Figure 1. Difractogram of Mg-Al-Si-Zr powder

Synthesize product difractogram compared with diffraction pattern from Joint Committee on Powder Diffraction Standard (JCPDS) to determine which crystal lattice formed.

Diffractogram results analyzed using xpowder software in order to obain information about crystal lattice. Crystalline phase of MgAlO4 spinel (JCPDS no. 21152) have been successfully synthesize, shown with the emergence of diffraction pattern at 37° peak. MgAlO<sub>4</sub> spinell fractions produced were still to view (8.2 %). This could be happen because the calcination temperature has not steady yet. ZrO<sub>2</sub> phase (JCPDS no. 270997) indicate by diffraction patterns at 30°, 50° and 60° peak. Beside those compounds there are also another compound such as MgO periclase (JCPDS no. 450946), Mg2SiO4 forsterite (JCPDS no. 340189), and NaCl halite (JCPDS no. 050628). MgO periclase shown by 43°, 62° and 79° diffractions peak. Mg<sub>2</sub>SiO<sub>4</sub> forsterite shown by 23°, 25°, 32.5°, 40° and 52° diffractions peak. NaCl halite shown by 27.5°, 31.5°, 25.5° and 56.5° diffractions peak.

SEM figure of Mg-Al-Si-Zr nanocomposite with 6:2:1:1 filler proportion and alkaline activator concentration addition of 8M and 12M at 500, 1.000, and 2.500 magnifying shows patterns as below.



Figure 2. SEM Figure of Alkaline Activator 8M (500x and 2500x)



Figure 3. SEM Figure of Alkaline Activator 12M (500x and 2500x)

SEM characterization figures shows, Mg-Al-Si-Zr nanocomposite with 8 M concentration is more homogeneous compared with Mg-Al-Si-Zr nanocomposite with 12 M concentration. This can be seen from figure 2 where fillers are equally distributed, there are only few tufts (agglomerations) and pores compared to figure 3, which is more globules and fillers are not distributed equally and homogeneous.

Therefore, Mg-Al-Si-Zr nanocomposite with 8 M alkaline activator concentration has a better mechanical properties compared with 12 M. SEM figures also shows rods morphology at figure 3 which may results from silica particles. Silica filler particles of Mg-Al-Si-Zr nanocomposite 12 M are not shown so much, which can lead better bonding ability between silica filler and geopolymer matrix, however there are more cracks on Mg-Al-Si-Zr nanocomposite 12 M so the mechanical properties are lower.

#### CONCLUSION

Mg-Al-Si-Zr nanocomposite has been successfully synthesized using sol-gel method through calcination process at 800 °C for two hours and formed MgAlO4 spinell (JCPDS no. 21152) crystal lattice, but the spinell fractions are still too few.

SEM characterization shows Mg-Al-Si-Zr nanocomposite with 8 M alkaline activator concentration looks more homogeneous compared to 12 M. So it can be concluded that the mechanical properties of 8 M possibly better than 12 M.

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